

## **SPECIFICATIONS**

- Dimensions: 91"L x 42" W x 29"D
- Gallons: 190 (US)
- (1) 1.5 BHP Hi-Flow Pump
- Air Control
- 120V/15 Amp Only
- 2 Stage Frictional Heating System
- Controls: Easy to Use Balboa Digital Electronics **Panel with LCD Temperature Read-Outs**





(UPGRADE COLORS AVAILABLE FOR ADDITIONAL COST)





Sierra Shell

**Grav Cabinet** 









# **DREAM STAR FEATURES**

## SOFT TOUCH™ CONTROLS



State-of-the-art digital electronic control with LCD temperature and filtration readout. All functions are located at your fingertips.

## **ENERGY SAVER SYSTEM™**



Heat is generated by the spa's power equipment inside the cabinet. This heated air is captured and returned to the spa's water. This continually helps maintain the water temperature without running the heater as often. The heat recovery system saves you money by reducing electrical cost.

#### MAINTENANCE-FREE WEATHER GUARD™ CABINET

Our synthetic cabinets are known for their rich, beautiful appearance and long lasting durability. Fully removable access panels make service a breeze.



#### EASY TO SET UP

No electrician required. Plugs into any standard



120V/15Amp outlet. No plumbing required, just fill with a garden hose, GFCI safety breaker comes built-in.

### **EASY TO MAINTAIN**

Automatic filter cycles. Automatic heating system. Automatic freeze protection.

### SPACE-SAVING DESIGN

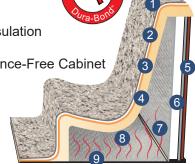
Designed to pass easily through most interior and exterior doorways.

#### PATENTED DURA-BOND™

This four layer, patented strengthening process combines the beauty of Lucite Plus Acrylic™ with a layer of ABS for shell strength and integrity. Then a double strengthening material is applied. This high density material has all the strengthening properties of fiberglass without the environmental concerns.

## SHELL STRENGTHENING SYSTEM

- 1. Acrylic Plus™
- **2.** ABS
- 3. Dura-Bond™ with Foam Insulation
- 4. Polyethylene Foam
- 5. Weather Guard™ Maintenance-Free Cabinet
- **6.** Polystyrene Insulation
- 7. Radiant Foil Insulation
- 8. Thermal Air Barrier
- Moisture-Resistant Polyethylene Flooring





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#### Five Year Shell\*

The shell is warranted against water leakage caused by a defect in material for five years from the original date of purchase.

#### Three Year Surface\*

QCA warrants the Acrylic Plus™ surface against blistering, cracking, or delaminating for three years from the original date of purchase.

#### Three Year Plumbing\*

Spa plumbing, fittings, pipes, drains, and fixtures are warranted against leaking due to defects in materials for three years from the original date of purchase.

#### One Year Equipment\*

QCA warrants the spa equipment (heater and spa electrical equipment) against defects in the material for one year from the original date of purchase.

#### One Year Pump\*

QCA warrants the spa pump and pump motor for one year from the original date of purchase.

\*For complete warranty details, see the warranty performance and coverage page located in the owner's manual. QCA Spas reserves the right to change models, equipment, jet configuration and styles, color and cabinetry without notice.